








Friday, February 25, 2011 2:17:34 PM

Item ID:	D3723-1	Accept		Setup	Start	
Revision ID:						
Item Name:	Bushing				Stop	
Start Date:	2/25/2011	Start Qty: 30.00				
Required Date:	3/11/2011	Req'd Qty: 30.00				
Reference:						
				Cust Item ID:		
				Customer:		

Approvals:	Process Plan: <u> </u>	Date: <u>21-02-25</u>	Tooling: <u> </u>	Date: <u> </u>	Run	Start	
	QC: <u> </u>	Date: <u> </u>	SPC (Y/N): <u> </u>	Date: <u> </u>		Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3723	Rev A								

100



Hardinge

Hardinge CNC Lathe Small

CONVENTIONAL LATHE

0.00

Memo

0.00

Turn as per dwg D3723

FOLIO REV:

DWG REV:

DEBURR

11358

30 0

105



QC

Quality Control

QC2- Inspect parts off machine FAI/FAIB

0.00

Memo

0.00

30 ~~0~~

1138

Work Order ID 66763

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Item ID: D3723-1

Accept

Revision ID:

Item Name: Bushing

Start Date: 2/25/2011 Start Qty: 30.00

Required Date: 3/11/2011 Req'd Qty: 30.00

Reference:

Cust Item ID:

Customer:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

110

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

11/03/08

30

120

Identify as per dwg & Stock Location: 050

0.00



Packaging

Memo

0.00

Packaging

11/13/08 (30)

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/13/08

MF
11-03-08

Picklist Print

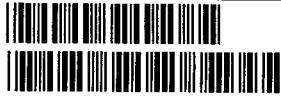
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Page 1

Work Order ID: 66763

Parent Item: D3723-1

Parent Item Name: Bushing



Start Date: 2/25/2011

Required Date: 3/11/2011

Start Qty: 30.00

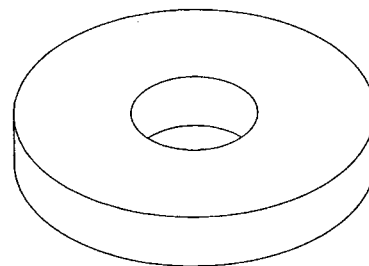
Required Qty: 30.00

Comments: IPP rev. A 08.02.15 New issue EC
IPP Rev:B 08-02-27 rev.A as per ecn 1139 DD verified by:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MDELNR0.750 		Purchased	No			100	f	61.8400	0.02	0.631579			
Delrin Round Bar 0.75"													

Location	Loc Qty	Loc Code
MAT	13.384	
— 116183	13.384	
MAT050	48.456	
112418	0.12	
Ar 115472	48.336	

Handwritten notes:
11/3/8
6384



D3723-1 BUSHING

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 44743

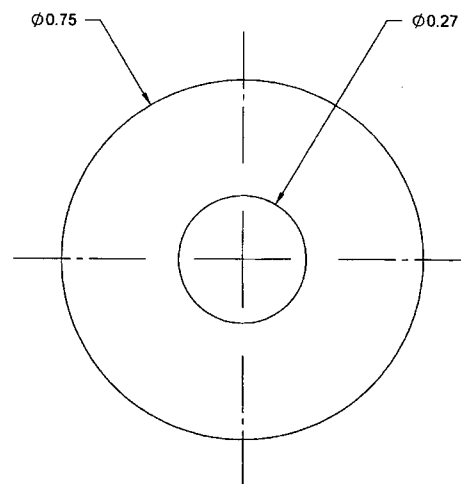
011-02-25

RELEASED
FILE 08-02-25

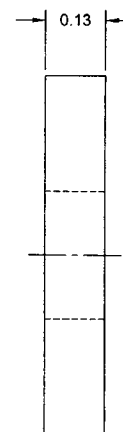
NOTES:

- 1) MATERIAL: DELRIN II 150E OR ACETRON GP ACETAL, ROD
(REF DART SPEC M-DELRIN-R)
OR DELRIN II 150E OR ACETRON GP ACETAL, BAR
(REF DART SPEC M-DELRIN-B)
OR DELRIN II 150E OR ACETRON GP ACETAL, SHEET
(REF DART SPEC M-DELRIN-S.125)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.01 lbs APPROX

A	NEW ISSUE	AJS	08.02.11
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	LE	HAWKESBURY, ONTARIO, CANADA	
CHECKED	MS	DRAWING NO.	REV. A
MFG. APPR.	MS	D3723	SHEET 1 OF 2
APPROVED	MS	TITLE	SCALE
DE APPR.	MS	BUSHING	NTS
DATE	08.02.11	<small>COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small>	



D3723-1 BUSHING



u6 u6243

RELEASED
06.08.02.25

DESIGN	JS	DART AEROSPACE LTD	
DRAWN	JS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	JS	DRAWING NO.	REV. A
MFG. APPR.	M	D3723	SHEET 2 OF 2
APPROVED	JS	TITLE	SCALE
DE APPR.	JS	BUSHING	4:1
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